










ABUTMENT/SCREW	TORQUE VALUES IN Ncm				
	10	15	20	25	30
Healing cap Gingiva former 	PF Ø 3.5				
	PF Ø 4.0				
	PF Ø 4.5				
	PF Ø 5.0				
	PF Ø 6.0				
Abutment screw 		PF Ø 3.5		PF Ø 4.0	
				PF Ø 4.5	
				PF Ø 5.0	
				PF Ø 6.0	
Abutment screw in combination with ART Abutment 		PF Ø 3.5	PF Ø 4.0		
			PF Ø 4.5		
			PF Ø 5.0		
VARIOmulti abutment 		PF Ø 3.5		PF Ø 4.0	
				PF Ø 4.5	
				PF Ø 5.0	
				PF Ø 6.0	
VARIOmulti protective cap 	PF Ø 3.5				
	PF Ø 4.0				
	PF Ø 4.5				
	PF Ø 5.0				
	PF Ø 6.0				
Occlusal screw (VARIOmulti, VARIO 17°, bar) Occlusal closure screw, for CAD/CAM bar 		PF Ø 3.5			
		PF Ø 4.0			
		PF Ø 4.5			
		PF Ø 5.0			
		PF Ø 6.0			
Retentive anchor 				PF Ø 4.0	
				PF Ø 4.5	
				PF Ø 5.0	
ZEST LOCATOR® abutment 			PF Ø 3.5		
					PF Ø 4.0
					PF Ø 4.5
					PF Ø 5.0
ZEST LOCATOR® abutment and collar for VARIOmulti 				PF Ø 4.0	
				PF Ø 4.5	
				PF Ø 5.0	
				PF Ø 6.0	

New abutment screws must be used for permanent insertion of the restoration in the mouth.